

FLEETWOOD FOLDING TRAILERS, INC.
INSTALLATION INSTRUCTIONS

1968G454
Revised November 2006

PART NUMBER: 4768-6941 – MOLDED GAS BOTTLE COVER

This Kit Contains:

4	-	1187B161	¼ - 20 X 5/8 Phillips machine screw
4	-	4732-118	Plastic grommet
2	-	4747C923	Rivet
2	-	4747-255	Expansion rivet
1	-	4759-082	LP cover
1	-	4759-033	LP bottom keeper angle
1	-	4759-032	LP cover top keeper
3.753'	-	4060000014	Lid rubber edge
2	-	4745A295	L-bracket
2	-	4733-413	#10 x ¾" Phillips tek screw

IMPORTANT NOTICE

These instructions are for the use of qualified individuals specifically trained and experienced in the installation of this type equipment and related system components. Installation and service personnel are required by some states to be licensed. Persons not qualified shall not attempt to install this equipment nor interpret these instructions.

INSTRUCTIONS:

1. Rivet the bottom zee keeper angle (4759-033) to the vertical leg of the gas bottle angle nearest to the hitch with two (2) rivets (4747C923) provided at the pre-punched locations.

NOTE: The zee angle leg with the plastic grommet installed will point vertically. See Figure 1.

2. Attach the top keeper to the cover using two (2) ¼ - 20 x 5/8 PHMS (1187B161) provided.

NOTE: Ensure short end of top keeper mounting bracket is oriented as shown in Figure 1 toward the ABS front body panel.

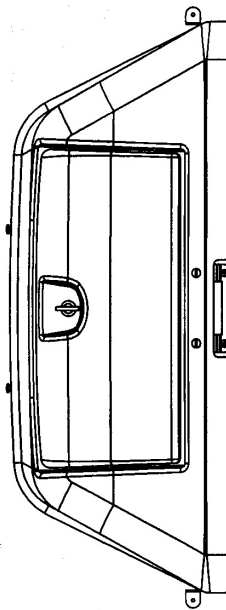
3. Screw the LP cover to the bottom zee keeper angle using two (2) ¼ - 20 x 5/8 PHMS provided. The cover will now be sitting on the gas bottle angles.
4. With the cover attached at the bottom front, locate the side L-brackets (4745A295) tight to the vertical leg of the rear gas bottle angle to prevent the bracket from rotating. The long leg of the bracket will point vertical with the flat side facing the inside of the LP cover side. See Figure 1. Now, slide the bracket against the inside of the LP cover to hold it against the front body panel recess side and mark the bracket location. Attach with one (1) 4733-413 tek screw. Repeat on opposite side.

5. Again, with the cover attached at the bottom front, and using the top keeper as the template, reach through the LP lid opening in the cover to mark one hole on the top surface of the front body panel recess 1" in from the front. See Figure 1.
6. Remove the LP cover and drill one (1) 0.199 hole using a #8 drill bit at the one location marked in Step 5.
7. Remove the top keeper from the cover and rivet the top keeper at the hole drilled in Step 6 at the top surface of the body panel recess using one (1) 4747-255 rivet.

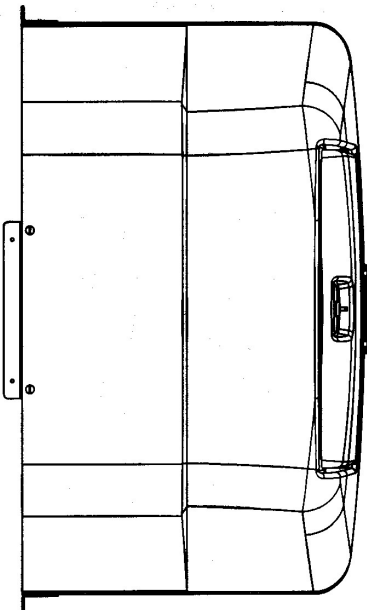
NOTE: Refer to Figure 1 for proper orientation of the top keeper bracket prior to riveting.

8. With the top keeper attached by one rivet, drill the second hole using the top keeper as the template and then rivet it in place.
9. Reattach the cover using the four (4) 1/4 - 20 x 5/8 PHMS.

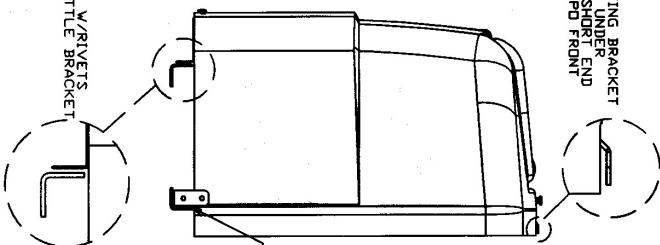
FIGURE 1



MARK AND DRILL 3/16" HOLE X2 TO UNDERSIDE OF RECESSED AREA ON BODY PANEL. NOTE: USE MOUNTING BRACKET AS TEMPLATE TO MARK HOLES.



TOP KEEPER MOUNTING BRACKET MUST BE ORIENTED UNDER COVER AS SHOWN (SHORT END UP AND TOWARDS TPO FRONT BODY PANEL)



MARK AND ATTACH SIDE L-BRACKETS BY LOCATING TIGHT TO VERTICAL LEG OF GAS BOTTLE ANGLE WHILE HOLDING COVER AGAINST FRONT BODY RECESS SIDES.

ATTACH MOUNTING BRACKET W/RIVETS IN FRONT OF L.P. GAS BOTTLE BRACKET.

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