

**FLEETWOOD FOLDING TRAILERS, INC.  
INSTALLATION INSTRUCTIONS**

**1968C553  
May 2006**

**MODEL NUMBER: 4755D8571 – AIR CONDITIONER INSTALLATION KIT**

**This kit is for use on models with AlumiTite top assemblies.**

**This Kit Contains:**

4	-	4739-415	Plastic cable clamp	1	-	4744-311	White grommet
1	-	4752-244	A/C caution decal	1	-	4723-337	Velcro strap
1	-	4748A659	Power cord	5	-	4741D9656	Rivet
4	-	4767-084	Channel extension	1	-	4303100020	#24221 Loctite

**IMPORTANT NOTICE**

**These instructions are for the use of qualified individuals specifically trained and experienced in the installation of this type equipment and related system components. Installation and service personnel are required by some states to be licensed. Persons not qualified shall not attempt to install this equipment nor interpret these instructions.**

**INSTALLATION INSTRUCTIONS**

1. From inside the trailer, locate the four white plastic rivets that mark the air conditioner location on the top assembly.

**WARNING: Always check location of the pre-determined accordion rivets prior to cutting to ensure the correct 14" x14" opening size, as well as proper clearance from the air conditioner top braces for installation of the air conditioner unit.**

2. Remove the four white plastic rivets from the top assembly and enlarge each hole with a 1/2" drill bit. Drill through the entire top. See Diagram 1. Using a jigsaw with a medium or fine tooth blade cut from center point of hole to center point of hole.

**IMPORTANT:** When making air conditioner cut-out, ensure that cut lines are made from center point of hole to center point of adjacent hole. Do not cut square corners. See Diagram 1.

Using a medium grit file, finish the rough cut edges of the roof to remove any sharp points or rough edges.

3. Place the four channel extensions into the air conditioner hole cut-out, one in each side between the interior ceiling paneling and the exterior skin of the top. Align the edges of the channel extensions with the hole cut-out.

4. Install the air conditioner per the manufacturer's installation instructions. Using any brand of clear silicone caulking, apply a consistent bead of caulking around the inside perimeter of the A/C gasket and roof.

**NOTE:** Apply Loctite to each of the four A/C anchor bolts.

5. Locate the 20 amp wall receptacle to determine the proper air conditioner power cord routing and length. Cut the power cord to the proper length prior to wiring it to the air conditioner. Remove the appropriate white plug (curbside or roadside based upon the 20 amp receptacle location) and install the white grommet supplied in this kit. Route the power cord through the top brace.
6. Use the enclosed plastic clips and four expansion rivets to attach the power cord to the roof. Place one clip between the shroud and the brace, and the remaining three clips behind the valance between the top cove and the canvas track in the direction of the 20 amp outlet.
7. Use the remaining expansion rivet to fasten the white nylon strap to the interior of the roof near the lift pocket closest to the last plastic clip installed. This strap is for power cord storage.

### DIAGRAM 1

